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United States  
Department of  
Agriculture

Agricultural  
Marketing  
Service

Dairy  
Division

April 1992

# Dairy Plants Surveyed and Approved for USDA Grading Service



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## PREFACE

The dairy plants listed in this publication are inspected periodically by the U.S. Department of Agriculture (USDA). USDA has two types of dairy plant approvals. Those operations denoted with "P" codes (packaging and processing) have only partial approval, and the resulting products may not be officially graded. (See Section II of book for additional details.) All other product codes--B, C, D, F, M, S, and W--denote products that are eligible for official grading service. Plant approval for grading service does not constitute an endorsement of product quality; however, such assurance could be achieved by official grading to meet a U.S. grade standard or a quality specification of the buyer or seller.

Plant approval is determined by unannounced inspections, conducted at least twice yearly and covering more than 100 items, including milk supply, plant facilities, condition of equipment, sanitary practices, and processing procedures. The inspection criteria are outlined in *General Specifications for Dairy Plants Approved for USDA Inspection and Grading Service* (7 CFR 58.101 to 58.938) administered by the Dairy Division of USDA's Agricultural Marketing Service (AMS).

The USDA plant inspection program is widely used by the dairy industry. Plant managers recognize it as an important means for improving and maintaining a sound operation for producing dairy products that will meet specific grade or contract requirements and that have the uniform quality essential for buyer and consumer approval and protection. Buyers also find this program a reliable guide to sources for dependable dairy products.

The Dairy Grading Branch of AMS's Dairy Division also provides service under its resident grading and quality control service. Plants using this service are shown in this publication with an asterisk. This full-time program offers on-the-spot official grading of the plant's manufactured products, laboratory testing and quality control, and plant inspection services. The resident program also makes available to the plant manager the technical know-how and experience of the Dairy Grading Branch's supervisory staff for help in solving product quality problems.

Plant inspection services and the Resident Grading and Quality Control Program are available on a voluntary basis, and fees are charged to cover costs. Managers of dairy plants or other interested persons may obtain information about these services by contacting the National Field Office of the Dairy Grading Branch in Glen Ellyn, Illinois.

Plants listed in this publication are identified by State-assigned code numbers (where available) in accordance with the national uniform coding system known as FIPS (Federal Information Processing Standards). Each State has been assigned a two-digit number which appears in this publication before the name of the State. The State-assigned plant number identifying the plant precedes the plant name.

This publication is revised every three months to reflect changes in plant approval and to include new plants. USDA inspection and grading services are performed under the *Regulations Governing the Inspection and Grading Services of Manufactured or Processed Dairy Products* (7 CFR 58.1 to 58.64).





**NOTICE TO USDA APPROVED PLANTS PACKAGING PRODUCTS  
BEARING OFFICIAL IDENTIFICATION (GRADE LABELS)**

A recent evaluation of Dairy Grading Branch programs by the Department of Agriculture's Office of the Inspector General, disclosed inadequacies in the grade label program. The inadequacies pertain to potential loss of integrity of the grades of products packaged under the grade label program and the potential inability of the Dairy Grading Branch to adequately trace grade labeled products in distribution.

Therefore, effective June 1, 1992, the Dairy Grading Branch will be implementing two new program initiatives:

1. All grade labeled products will be required to be graded in the final package prior to shipment of the product from packer controlled storage to the distributor. This is not intended to preclude a packer from using local, offsite storage facilities prior to releasing to the distributor.

Applicants who conduct hard butter printing may, optionally, request grading of bulk butter prior to printing. However, this prior grading of bulk butter will not be considered as a substitute for establishing the final grade in the finished product container.

2. Coding required on the carton or wrapper of grade labeled products is to include at least the last six digits of the covering certificate number. Current coding practices generally include a three digit Julian date and the last three digits of the covering certificate number.

Certificate numbers can be obtained prior to packaging by contacting the Dairy Grading Branch, National Field Office, (708) 790-6920.

In addition, when a manufacturing or packaging plant provides preprinted or plant applied information on packaging materials or shipping cases which reference where the product is "Manufactured" or "Packaged", the reference must accurately reflect the plant where this activity occurred.





## NOTICE TO THE DAIRY INDUSTRY

The Dairy Grading Branch has permitted plant approvals by "letter only" for two quite different situations. These situations are:

1. To permit certain applicants which do not submit their entire operation to inspection and approval to bid on ASCS contracts which will be administered with continuous on-site inspection. An example of this situation would be a process cheese facility in which only the processing line used for ASCS contracts is approved and all ASCS processing is conducted under continuous inspection.
2. To grant approval for a portion of a plant facility when the applicant declares that the unapproved portion of the facility will not be used for the approved product. An example of this situation would be a drying plant which has two driers. One is used for NDM which is approved and the other, which is in poor repair, is used for unapproved whey drying.

Neither of these situations allow the applicant to be listed in the USDA publication ***Dairy Plants Surveyed and Approved For USDA Grading Service.***

In keeping with our efforts to improve the integrity controls of the USDA dairy plant survey programs, the Dairy Grading Branch will discontinue approvals by "letter only" for plants covered by situation 2. The effective date of this policy change will be **January 1, 1993.**

If you have any questions concerning this policy you may contact The Dairy Grading Branch at (202) 720-3171



**SECTION I:**

**LISTING OF PLANTS PRODUCING PRODUCTS  
ELIGIBLE FOR USDA GRADING OR  
INSPECTION SERVICE**

**FOR LISTING OF PLANTS WHICH HAVE PROCESSING  
OR PACKAGING OPERATIONS THAT MEET USDA  
REQUIREMENTS FOR FACILITIES AND SANITATION,  
SEE SECTION II.**





Codes shown below denote products that are eligible for USDA grading or inspection service at USDA approved dairy plants listed in this publication.

### Butter Products - B

B1	Bulk Butter	C45	Skim milk cheese for manufacturing
B2	Consumer sized packaged butter	C46	Havarti
B3	Anhydrous Milkfat	C47	Natural cheese trim
B5	99.8% Milkfat from whey cream	C48	Non-varietal String/Strip Cheese
B6	Concentrated Milkfat		

### Cheese and Cheese Products - C

C1	Cheddar
C2	Colby
C3	American (Cheddar, Colby, Granular Curd, Washed Curd)
C4	Swiss
C5	Brick
C6	Muenster
C7	Monterey Jack
C8	Limburger
C9	Neufchatel
C10	Cream Cheese
C11	Bakers
C12	Cottage
C13	Farmers
C14	Ricotta
C15	Riccotone
C16	Blue
C17	Mozzarella, part-skim mozzarella, low-moisture mozzarella, low-moisture part-skim mozzarella
C18	Provolone
C20	Parmesan
C21	Romano
C22	Hard grating cheese
C30	Edam
C31	Gouda
C33	Caciocavallo
C34	Asiago
C36	Gorgonzola
C37	Bondost
C38	Cheese curd
C39	Brie
C40	Camembert
C41	Feta
C42	Fontinella
C44	Semisoft cheeses, Semisoft part-skim cheeses

### Frozen Dessert Products -F

F1	Ice Cream Mix
F2	Ice Cream (except novelties)
F3	Ice Cream Novelties
F4	Ice Milk Mix
F5	Ice Milk
F6	Ice Milk Novelties
F8	Frozen Yogurt Mix
F9	Frozen Yogurt (except novelties)
F10	Frozen Yogurt Novelties
F12	Frozen Tofu Mix
F15	Ice Cream Mix Base

### Milk and Liquid Dairy Products - M

M1	Milk
M2	Cream
M3	Whey cream
M4	Sour cream, acidified sour cream
M5	Plastic Cream
M7	Skim milk
M8	Condensed skim milk
M9	Condensed milk
M10	Sweetened condensed milk
M11	Evaporated milk
M12	Evaporated filled milk
M13	Buttermilk
M14	Condensed buttermilk
M15	Buttermilk product
M16	Condensed buttermilk product
M18	Neutralized buttermilk
M19	Condensed neutralized buttermilk
M20	RO Concentrated milk

Codes shown below denote products that are eligible for USDA grading or inspection service at USDA-approved dairy plants listed in this publication.

\*Plants approved for codes marked with an asterisk are subscribing to the USDA Salmonella surveillance program, which monitors plant control by quarterly USDA sampling and testing of product and environmental samples, together with an established system of follow-up in the event of a positive result. While this USDA monitoring implies a certain degree of safety, the relatively low level of official testing does not ensure the absence of Salmonella organisms in products manufactured in USDA-approved operations.

#### Dry Milk Products-D

*D1	Nonfat dry milk, spray process
*D2	Instant nonfat dry milk
*D3	Dry cream
*D4	Dry whole milk, spray process
*D6	Dry buttermilk, spray process
*D8	Dry cultured buttermilk, spray process
*D9	Dry buttermilk product, spray process
*D11	Instant dry whole milk

#### Whey and Whey Products - W

W1	Whey
W2	Concentrated whey
*W3	Dry whey
*W4	Instant dry whey
*W5	Lactose
W6	Reduced lactose whey
W7	Concentrated reduced lactose whey
*W8	Dry reduced lactose whey
W9	Reduced minerals whey
W10	Concentrated reduced minerals whey
*W11	Dry reduced minerals whey
W12	Reduced lactose and reduced minerals whey
W13	Concentrated reduced lactose and reduced minerals whey
*W14	Dry reduced lactose and reduced minerals whey
W15	Whey protein concentrate
W16	Concentrated whey protein concentrate
*W17	Dry whey protein concentrate
W18	RO concentrated whey, pasteurized
W20	Ultrafiltered whey permeate
W21	Concentrated ultrafiltered whey permeate
*W22	Dry reduced mineral whey protein concentrate



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#### **Specialty Products - S**

*S1	Dry whey-buttermilk blend
*S2	Dry whey-skim milk blend
*S3	Dry dairy blend (all dairy ingredients)
*S4	Dry dairy blend (with cereal ingredients)
*S5	Calcium reduced dry skim milk
*S6	Dry cream substitute
*S7	Dry nondairy foods
S12	Margarine
*S13	Dry malted milk
*S15	Dry infant formula
S16	Yogurt
*S18	Dry mix base for frozen desserts
S20	Nondairy topping
S21	Pudding
*S23	Dry modified whey-caseinate blend
*S24	Dry skim milk- caseinate blend
*S25	Dry whey-soya-caseinate blend
*S26	Dry neutralized buttermilk
*S27	Dry skim milk-buttermilk blend
*S28	Dry whey caseinate blend
*S29	Dry whey-soya isolate blend
*S31	Dry whey-caseinate-skim milk blend
*S32	Rennet treated, calcium reduced dry skim milk
S33	Instant lowfat imitation dry milk
*S37	Dry yogurt
S38	Enzyme modified cheese product
S39	Dairy dips, nondairy dips
S40	Dry cultured whey
S41	Dry cultured whey with cereal ingredients



DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
01--ALABAMA -----			
22	M & T CHEESE CO., INC.	UNIONTOWN	C3 M3
04--ARIZONA -----			
15	UNITED DAIRYMEN OF ARIZONA	TEMPE	B1 B6
05--ARKANSAS -----			
12	HILLS VALLEY FOODS, INC.	BATESVILLE	C3 M3
180	MID-AMERICA DAIRYMEN, INC.	SILOAM SPRINGS	M1
06--CALIFORNIA -----			
939	BEATRICE CHEESE	GUSTINE	C3 C10 C17 C18 W3
219	CALIFORNIA COOPERATIVE CREAMERY	HUGHSON	B1 D1 D6
649	CALIFORNIA COOPERATIVE CREAMERY	PETALUMA	B1 C3 C7 D1 D6 M9
720	CALIFORNIA MILK PRODUCERS	ARTESIA	B1 C3 C7 D1 D6 M2 M3
36	CARNATION COMPANY	GUSTINE	M11
2	CRYSTAL CREAM AND BUTTER CO.	SACRAMENTO	B1 B2 D1
6	*DAIRYMAN'S COOP. CREAMERY ASSN.	TULARE	B1 C3 C7 D1 D6 D9 S3 W1 W2 W3 W6 W15 W16 W17
31	DANISH CREAMERY ASSN.	FRESNO	B1 D1 D6 M2 M8 M9 M14
53	FOSTER FARMS DAIRY	MODESTO	B1 B2 D1 D4 D6 M8 M9 M14
62	GARDENIA FOODS COMPANY	TURLOCK	C17 C18 M2
3500	GARDENIA CHEESE	SOUTHGATE	C14 C17 C18 M2
43	GOLDEN CHEESE CO. OF CALIFORNIA	CORONA	B1 C1 C7
50	HILMAR CHEESE CO.	HILMAR	C3 C7 C17 C18 W15 W17
1187	HUMBOLDT CREAMERY ASSN.	FERNBRIDGE	B1 D1 D2 D4 D6
541	HUMBOLDT CREAMERY ASSN.	LOLETA	M2 M8
131	JERSEYLAND CHEESE	ORLAND	B1 C3 C7 M3
77	JOSEPH GALLO FARMS	ATWATER	C3 C7
25	KRAFT INC.	VISALIA	B1 D1 D6 M2 W17

\*USDA RESIDENT GRADING SERVICE PROVIDED.



DAIRY PLANTS SURVEYED AND  
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
06--CALIFORNIA (CONT.)			
33	LEPRINO FOODS	LEMOORE	C17 M2 W1 W2
65	LEPRINO FOODS	NEWMAN	C3 C17 M2 M3
69	LEPRINO FOODS	TRACY	C17 M2
229	MASSON CHEESE CORP.	VERNON	C33
4484	MID AMERICA DAIRYMEN, INC.	WILLOWS	B1 D1 D6
858	REAL FRESH	VISALIA	M1
748	SAN JOAQUIN VALLEY DAIRYMEN	LOS BANOS	B1 B2 D1 D6 M2 M8 M9 M14
94	SAN JOAQUIN VALLEY DAIRYMEN	TURLOCK	D1 M2
10	SANTEE DAIRIES INC.	LOS ANGELES	B1 M8 M9
4077	SORRENTO CHEESE CO., INC.	SAN JOSE	C14 C17 M2 M3 W3
5065	VELLA CHEESE COMPANY	SONOMA	M2
08--COLORADO			
56	LEPRINO FOODS	DENVER	C14 C17
13--GEORGIA			
80	CARROLLTON JOINT VENTURE/DAIRYMEN, INC.	CARROLLTON	C3 M2 M8
100	DAIRYMEN, INC.	SAVANNAH	M1
16--IDAHO			
61	AVONMORE WEST, INC.	GOODING	C3 M2 M3
16	DARIGOLD, INC.	CALDWELL	B1 B2 C3 D1 D6 M2 M3 M8 M14 W1 W2 W3
46	KRAFT FOODS	BLACKFOOT	C20 M2 M3
52	KRAFT FOODS	RUPERT	C20 M2 M3
59	NELSON RICKS CREAMERY CO.	REXBURG	C3 C7 M3
66	PET INC.	BUHL	M2 M11
3	SWISS VILLAGE CHEESE CO.	NAMPA	C3 C7
28	WESTERN AMERICAN CHEESE CO., INC.	IDAHO FALLS	C3 C7 C17 C18 M2 M3 W2
71	WESTERN DAIRYMEN COOPERATIVE, INC.	TWIN FALLS	B5 C3 C7 C17 M2

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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>17--ILLINOIS</u>			
528	AVONMORE CHEESE COMPANY	KENT	C18 C21 M1 M2
2650	CARNATION CO.	JACKSONVILLE	S6
267	DEAN FOODS CO.	PECATONICA	S6
135	DEAN FOODS CO.	ROCKFORD	M1 M2 S6 W2 W9 W10 W19
559	KOLB--LENA	LENA	C1 C4 C5 C7 C39 C40 C41 C46
561	KRAFT FOODS, INC.	GALENA	C3 C4 M3
565	KRAFT FOODS, INC.	STOCKTON	C4 M3
205	MILNOT COMPANY	LITCHFIELD	B1 M1 M11
582	NAUVOO CHEESE COMPANY	NAUVOO	C16
55M	PREFERRED MILK, INC.	CHICAGO	S1 S3 S4 S25 S28 S30
1598	SWISS VALLEY FARMS	MT. CARROL	M1
<u>18--INDIANA</u>			
1513	ASSOCIATED MILK PRODUCERS, INC.	WARSAW	M1
1226	BEATRICE CHEESE, INC.	SHIPSEWANA	M1
61	DAIRY FARM PRODUCTS GOSHEN MILK DIV.	GOSHEN	B1 D1 D6 M2 M8 M9 M13 M14
1532	DEUTSCH KASE HAUS	MIDDLEBURY	C2 C3 M3
95	GRAHAM CHEESE CO.	ELNORA	C1 C2 C3 M3
65	NEW PARIS CREAMERY CO.	NEW PARIS	M1 M2
<u>19--IOWA</u>			
306	ASSOCIATED MILK PRODUCERS, INC.	ARLINGTON	B1 D1 M2 M8
71	ASSOCIATED MILK PRODUCERS, INC.	FESTINA	M1
35	ASSOCIATED MILK PRODUCERS, INC.	FREDERICKSBURG	C3 C17 D1 D6 D9 M2 M3 W17
30	ASSOCIATED MILK PRODUCERS, INC.	KIMBALLTON	M1
105	*ASSOCIATED MILK PRODUCERS, INC.	MASON CITY	D2
296	ASSOCIATED MILK PRODUCERS, INC.	SANBORN	C2 C3 M3 W2
96	ASSOCIATED MILK PRODUCERS, INC.	SIBLEY	D1 D2 M1 M2 M8
12	BANCROFT CO-OP CREAMERY	BANCROFT	M1
305	BEATRICE CHEESE	FREDERICKSBURG	C9 C10 C17 M2 M4 W2
77	BEATRICE CHEESE	PRESTON	C17 C18 C21 M3 W2

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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
19--IOWA (CONT.)			
344	BEATRICE CHEESE	SULLY	M1
16	BREMER COOP. CREAMERY	WAVERLY	M1
21	CALHOUN COOP. CREAMERY CO.	LANSING	M1
23	CARNATION COMPANY	WAVERLY	D2
319	FARMERS CO-OP CREAMERY CO.	GREELEY	M1
358	HELLE TRANSFER STATION	EARLVILLE	M1
304	KESLEY CO-OP CREAMERY CO.	KESLEY	M1
56	MERLE HALL TRUCKING, INC.	BROOKLYN	M1
372	NATIONAL FARMERS ORGANIZATION	DYERSVILLE	M1
91	ORAN CO-OP CREAMERY	ORAN	M1
314	POTTER SIDING CO-OP CREAMERY CO.	TRIPOLI	B1 M1 M7
360	SCHNEIDER TRANSFER	POSTVILLE	M1
326	STACYVILLE CO-OP CREAMERY ASSOCIATION	STACYVILLE	M1
355	SWISS VALLEY FARMS	CORYDON	M1
336	SWISS VALLEY FARMS	DAVENPORT	M1
145	SWISS VALLEY FARMS	DUBUQUE	M1
22	SWISS VALLEY FARMS	HOPKINTON	C1 C3 M1 M3 W1 W15 W21
119	SWISS VALLEY FARMS	JESSUP	M1
288	SWISS VALLEY FARMS	MAQUOKETA	D1 D6 M1 M2 M8 M9 W17
89	SWISS VALLEY FARMS CO.	LUANA	C4 C9 C10 C38 C46 M1 M2 M3 W1 W2 W3
107	TWIN COUNTY DAIRY	KALONA	C3 M1 M3 W18
28	WAPSIE VALLEY CREAMERY	WAUKON	M1
34	WAPSIE VALLEY CREAMERY, INC.	INDEPENDENCE	C2 C3 C7 M1 M3 W2 W5 W7 W8
196	WISCONSIN DAIRIES COOP.	CRESCO	D1 M1 M2 W17
302	WISCONSIN DAIRIES COOP.	DECORAH	C3 M1 M3 W2 W20 W21
294	WISCONSIN DAIRIES COOP.	WAUKON	M1
20--KANSAS			
461	ASSOCIATED MILK PRODUCERS, INC.	HILLSBORO	C3 M3 W16 W17
102	GARNETT FOODS, INC.	GARNETT	C17 M3
327	MID-AMERICA DAIRYMEN, INC.	ELLIS	M1
351	MID-AMERICA DAIRYMEN, INC.	ERIE	M1
350	*MID-AMERICA DAIRYMEN, INC.	SABETHA	B1 B2 B6 D1 D6 D9 M1 M2 M7 M8 M9 M10

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<hr/>			
	20-KANSAS (CONT.) -----		
375	PIONEER CHEESE COMPANY, INC.	MOUNDRIDGE	C3 M3
	21-KENTUCKY -----		
241-0	ALBERTSON TRANSFER STATION	ALBANY	M1
222	CARNATION COMPANY	MAYSVILLE	M11
204	DAIRYMEN, INC.	GLASGOW	C3 C17 M2 M3
20	DAIRYMEN, INC.	LOUISVILLE	D1 M1 M2 M8
214	FROMAGERIES BEL, INC. BEL CHEESE DIV.	LITCHFIELD	C1 C3 M3
217	HART COUNTY CREAMERIES, INC.	HORSE CAVE	C3 M3
239	MOUNTAIN CHEESE PRODUCTS, INC.	ALBANY	C3 M3
	22-LOUISIANA -----		
592	DAIRYMEN, INC.	FRANKLINTON	B1 D1 M1 M2 M8
535	GULF DAIRY ASSN., INC.	KENTWOOD	C3 M1 M2 M3 M7
	24-MARYLAND -----		
19	*MARYLAND-VIRGINIA MILK PRODUCERS ASSN.	LAUREL	B1 B3 D1 D6 M8
	25-MASSACHUSETTS -----		
18	AGRI-MARK, INC.	W. SPRINGFIELD	B1 D1 M2 M8
	26-MICHIGAN -----		
17	DEAN FOODS CO.	WAYLAND	S6
303	KALAMAZOO CREAMERY CO.	KALAMAZOO	B1 D1 D6 M1 M2 M8 M9 M13 M14
137	KRAFT FOODS, INC.	PINCONNING	C1 C2 C7 C17 C46 M1 M2 M3
930	LEPRINO FOODS	ALLENDAL	C17 M1 M2 M3 W3
433	LEPRINO FOODS CO.	REMUS	C17 M1 M2 M3 W1 W2
380	MICHIGAN MILK PRODUCERS ASSN.	ADRIAN	M1 M2 M8 M9

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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<hr/>			
26--MICHIGAN (CONT.)			
<hr/>			
608	MICHIGAN MILK PRODUCERS ASSN.	CONSTANTINE	B1 D1 D2 D6 M1 M2 M8 M9 M13
123	MICHIGAN MILK PRODUCERS ASSN.	OVID	B1 D1 D4 D6 M1 M2 M8 M9 M16
611	ROSS LABORATORIES	STURGIS	S15
27--MINNESOTA			
<hr/>			
610	AEGEAN CHEESE	AUSTIN	C41 W1
78	ASSOCIATED MILK PRODUCERS, INC.	BAGLEY	M1
661	ASSOCIATED MILK PRODUCERS, INC.	DAWSON	C3 C21 M3 S21 W3
660	ASSOCIATED MILK PRODUCERS, INC.	DULUTH	M1
384	ASSOCIATED MILK PRODUCERS, INC.	HINCKLEY	M1
476	ASSOCIATED MILK PRODUCERS, INC.	NEW PRAGUE	M1 M2 M7
31	*ASSOCIATED MILK PRODUCERS, INC.	NEW ULM	B1 B2 M1 M16
34	ASSOCIATED MILK PRODUCERS, INC.	OWATONNA	M1
4	ASSOCIATED MILK PRODUCERS, INC.	PALISADE	M1
506	ASSOCIATED MILK PRODUCERS, INC.	PAYNESVILLE	C3 M2 M3 W2
366	ASSOCIATED MILK PRODUCERS, INC.	PELICAN RAPIDS	M1
355	ASSOCIATED MILK PRODUCERS, INC.	ROCHESTER	C1 C2 C3 C7 M1 M3 W1 W2 W15
444	BEATRICE FOODS	FARIBAULT	M1
360	BLUFFTON COOP. CRY.	BLUFFTON	B1 M1 M7
293	BOCK COOP. CREAMERY	BOCK	M1
46	BONGARDS CREAMERIES	NORWOOD	B1 B6 C2 C3 C7 M1
301	BUCKMAN FARMERS COOP. CREAMERY ASSN.	BUCKMAN	M1
267	CASS CLAY CREAMERY, INC.	WAUBUN	M1
138	CLARKS GROVE CREAMERY	CLARKS GROVE	M1
139	CONGER COOP. CREAMERY CO.	CONGER	M1
900	DAN'S TRUCKING	RED LAKE FALLS	M1
581	ELBA COOP. CREAMERY ASSN.	ALTURA	M1
294	FARMERS COOP. CREAMERY	FORESTON	M1
288	FIRST DISTRICT ASSN.	LITCHFIELD	C3 M1 M3
20	GILMAN COOP. CREAMERY	GILMAN	M1
257	GLENCOE BUTTER & PRODUCE ASSN.	GLENCOE	C3 C38 C44 C45 M1 M2 M3
124	GRANGER FARMERS COOP. CRY.	GRANGER	M1
518	HOPE COOP. CREAMERY ASSOCIATION	HOPE	B1 M1 M7 M13
548	INTERLAKES COOPERATIVE ASSN.	BROWNS VALLEY	M1

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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
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27-MINNESOTA (CONT.)			
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316	KAISER TRUCKING	LITTLE FALLS, MN.	M1
630	KRAFT FOODS	MELROSE	C2 C3 C20 C21 M3
547	LAND O'LAKES, INC.	BROWERVILLE	D1 M1 M2 M8 M9
192	LAND O'LAKES, INC.	CALEDONIA	M1
202	LAND O'LAKES, INC.	DALBO	C3 M3 W2
443	LAND O'LAKES, INC.	FARIBAULT	M1 M9 W2
448	LAND O'LAKES, INC.	LUVERNE	D1 D3 M1 M2 M8
369	LAND O'LAKES, INC.	PERHAM	C1 C3 M3 W1 W2 W3
156	LAND O'LAKES, INC.	PINE ISLAND	C3 M3 S3 W2 W3
451	LAND O'LAKES, INC.	ROSEAU	M1
398	LAND O'LAKES, INC.	FOSSTON	M1
305	LASTRUP COOP. CREAMERY ASSN.	LASTRUP	M1
242	LE SUEUR CHEESE CO.	LE SUEUR	C3 C44 C45 M2 M3
306	LITTLE ROCK COOP. CREAMERY	ROYALTON	M1 M7
148	MAPLE ISLAND, INC.	WANAMINGO	D1 D3 D4 S15 S18 S37
646	MID-AMERICA DAIRYMEN, INC	ZUMBROTA	C3 M1 M3
530	MID-AMERICA DAIRYMEN, INC.	BENSON	M1
260	MID-AMERICA DAIRYMEN, INC.	WINSTED	C1 C2 C3 C44 M2 M3 W2 W5 W7 W8
484	MID-AMERICA DAIRYMEN, INC.	WINTHROP	B1 B3 B6 D1 D6 D9 W3
367	MID-AMERICAN DAIRYMEN, INC.	FERGUS FALLS	C1 C17 M2 M3 W2
108	MILLERVILLE COOP. CREAMERY ASSN.	BRANDON	M1 M7
819	NATIONAL FARMERS ORGANIZATION	RED LAKE FALLS	M1
639	NATIONAL FARMERS ORGANIZATION	SAUK CENTRE	M1
923	NATIONAL FARMERS ORGANIZATION	WADENA	M1
110	NELSON CREAMERY ASSOCIATION	NELSON	M1
339	NICOLLET FOOD PRODUCTS	NICOLLET	D1 D6 D9
556	PLAINVIEW MILK PRODUCERS	PLAINVIEW	B1 M1 M2 M8 M13
310	RAMEY FARMERS COOP. CREAMERY	FOLEY	M1
587	RIDGEWAY FOODS/SWISS VALLEY FARMS	HOUSTON	M1
356	ROCK DELL COOP. CREAMERY	BYRON	M1
653	SANDOZ NUTRITION	MINNEAPOLIS	D2
37	SPRINGFIELD COOP. CREAMERY ASSN.	SPRINGFIELD	B1 M1 M7
28-MISSISSIPPI			
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31	MC CLENDON CHEESE CO.	BOONEVILLE	C3 M3

DAIRY PLANTS SURVEYED AND  
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
28--MISSISSIPPI (CONT.) -----			
20	MC CLENDON CHEESE CO.	NEWTON	C3 M3
29--MISSOURI -----			
690	ASSOCIATED MILK PRODUCERS, INC.	KING CITY	M1
32	ASSOCIATED MILK PRODUCERS, INC.	MANSFIELD	C3 M3
31	ASSOCIATED MILK PRODUCERS, INC.	MOUNTAIN VIEW	C3 M1 M3
516	MID-AMERICA DAIRYMEN, INC.	CHILLICOTHE	C17 C18 M1 M2 M3 M8 W2
519	MID-AMERICA DAIRYMEN, INC.	ELDORADO SPRINGS	M1
419	MID-AMERICA DAIRYMEN, INC.	LANCASTER	M1
528	MID-AMERICA DAIRYMEN, INC.	LEBANON	M1
414	MID-AMERICA DAIRYMEN, INC.	MONETT	C3 D1 M1 M3
533	MID-AMERICA DAIRYMEN, INC.	MOUNT VERNON	C1 C17 M3
534	MID-AMERICA DAIRYMEN, INC.	SPRINGFIELD	B1 B6 D1 M1 M2 M8 M14 S5
424	MILNOT COMPANY	SENECA	B1 M2 M11
806	OPIES MILK HAULERS, INC.	ELDON	M1
21	PRAIRIE FARMS DAIRY, INC.	ST. LOUIS	B1 M2 M13
585	SCHERP'S TRANSFER STATION	EMMA	M1
331	WORREL TRANSPORT	MOUNTAIN GROVE	M1
30--MONTANA -----			
1378	BROSTEN'S CHEESE	BIG FORK	C1
22	GLACIER MOUNTAIN CHEESE CO.	GALLATIN GATEWAY	C3
31--NEBRASKA -----			
580	ASSOCIATED MILK PRODUCERS, INC.	PLAINVIEW	M1
93	LEPRINO FOODS CO.	CHAPPELL	C17 C18 M2 M3
216	MID AMERICA DAIRYMEN, INC.	DODGE	C17 C18 M3
202	MID-AMERICA DAIRYMEN, INC.	HARTINGTON	C14 C15 C17 C18 M2 M3
67	MID-AMERICA DAIRYMEN, INC.	NORFOLK	B1 B6 C17 D1 D6 D9 M1 M2 M3 M8 M14
43	MID-AMERICA DAIRYMEN, INC.	RAVENNA	C17 C18 M2 M3



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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
31-NEBRASKA (CONT.)			
58 222	MID-AMERICA DAIRYMEN, INC. ORCHARD DAIRY PRODUCTS	SUPERIOR ORCHARD	C17 M1 M2 M3 M8 C3 C7 M3 S1 S25 S28 S29 W1 W2 W3 W15
236 212	WELKE TRANSFER *WEST POINT DAIRY PRODUCTS, INC.	SPRINGVIEW WEST POINT	M1 B1 B6 M2 M3
36-NEW YORK			
3661 8608 1875 329 364 284	BYRNE DAIRY, INC. CARNATION CO. CHAUTAUQUA COUNTY AREA MILK PROD. CROWLEY FOODS, INC. DELTOWN CHEMURGIC CORPORATION EMPIRE CHEESE, INC.	SYRACUSE SOUTH DAYTON FALCONER ARKPORT FRASER CUBA	B1 M11 M1 B1 M2 M8 S2 S4 S25 W3 C1 C17 M1 M2 M3 W2 W3
4127	FRIENDSHIP DAIRIES, INC.	FRIENDSHIP	B1 C12 C13 D1 D6 M4 M8 M13 S16
8222 1564	GREAT LAKES CHEESE OF NY, INC. H. P. HOOD, INC.	ADAMS VERNON	C1 M3 W2 W3 C12 D1 M1 M2 M4 M7 M8 M9 S16 W1 W2 W3
2323 2010 8620	KRAFT GENERAL FOODS KRAFT, INC. MCCADAM CHEESE CO., INC.	CANTON LOWVILLE CHATEAUGAY	C1 M3 W2 M1 C1 C2 C5 C6 C7 C46 M3 W2 W15 W17 W21
5056	O-AT-KA MILK PRODUCTS COOP., INC.	BATAVIA	B1 B2 D1 D4 D6 D9 M1 M2 M4 M8 M9 M11 M12 M13 M14 M15 M16
8071 1548 8077	POLLIO DAIRY PRODUCTS, INC. QUEENS FARMS DAIRY, INC. SORRENTO CHEESE CO., INC.	CAMPBELL PIERREPONT MANOR BUFFALO	C14 M2 M3 D1 D4 M2 M8 M9 C14 C15 C17 C18 M3 W2 W3
5950 3077	SORRENTO CHEESE CO., INC. STELLA CHEESE COMPANY, INC.	GOSHEN OGDENSBURG	C17 M2 M3 W2 C17 C18 C40 C44 M2 M3 W1 W15
2631	STEBEN FOODS, INC.	PRATTSBURG	B1 D1 M8

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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
37--N. CAROLINA			
77	ASHE COUNTY CHEESE, INC.	W. JEFFERSON	C1 C2 C3 C7 M3
1	CABARRUS CREAMERY CO., INC.	CONCORD	B1
38--NORTH DAKOTA			
8	**BOTTINEAU COOP. CREAMERY ASSN.	BOTTINEAU	B1 M1
25	*CASS CLAY CREAMERY, INC.	FARGO	B1 B2 C12 D1 D6
			M1 M2
19MI	CASS CLAY RECEIVING	DICKSON	M1
15	CASS CLAY RECEIVING STATION	JAMESTOWN	M1
29	CASS CLAY RECEIVING STATION	NEW SALEM	M1
26	CASS CLAY RECEIVING STATION CREAMERY	EDGELY	M1
96	CASS CLAY TUTTLE CREAMERY	TUTTLE	C3 M1 M3
11	DAKOTA COUNTRY CHEESE CO., INC.	MANDAN	M1
21	DRAKE COOP CREAMERY	DRAKE	M1
22	ELGIN FARMERS CREAM & MILK SHIPPING ASSN	ELGIN	M1
92	EMMONS COUNTY CHEESE CORP.	STRASBURG	C3 M1 M3 W1
46	HEBRON COOP CREAMERY	HEBRON	M1
53	KNETTERS CHEESE COMPANY, INC.	LAKOTA	C3 M3
106	LAMOURE TRANSFER STATION	LAMOURE	M1
82	LAND O'LAKES, INC.	OAKES	M1
19	SELFRIDGE CHEESE COMPANY	DICKINSON	C3 M1 M3
105	TRI COUNTY WEIGHING ASS'N STATION	WISHEK	M1
108	VALLEY CITY TRANSFER STATION	VALLEY CITY	M1
4	VALLEY DAIRY PRODUCTS, INC.	BEACH	C3 M3
94	WINGER CHEESE	TOWNER	C3 M3
31	**WOESTE CREAMERY	GLEN ULLIN	B1
39--OHIO			
101	BREWSTER DAIRY, INC.	BREWSTER	C2 C3 C4 M2 M3
36	CLOVERLAND DAIRY, INC.	FLUSHING	B1 B2 M13
40	DAIRY FARM PRODUCTS	NEW BREMEN	M1 M2 M8
28	*DAIRY FARM PRODUCTS CO.	ORRVILLE	B1 D1 D4 D6 M1
			M2 M7 M8 M13 M14
24	DIEHL, INC.	DEFIANCE	M1 M2 M8 M9 M11
			S6 S7 S20
415	FARMERSTOWN CHEESE COMPANY	BALTIC	C1 M3
903	HOLMES CHEESE CO.	MILLERSBURG	C4 M2 M3 W2

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\*\*FARM SEPARATED CREAM.

DAIRY PLANTS SURVEYED AND  
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
39--OHIO (CONT.)			
35	*LAND O'LAKES, INC.	KENT	B1 M2 M13
110	MICELI DAIRY PRODUCTS CO.	CLEVELAND	C14 C17 C18 M2
410	MIDDLEFIELD CHEESE	MIDDLEFIELD	C4 M3 W1 W2
1	NATIONAL FARMERS ORGANIZATION	MINSTER	M1
409	PEARL VALLEY CHEESE, INC.	FRESNO	C1 M1 M3
40--OKLAHOMA			
62	ASSOCIATED MILK PRODUCERS, INC.	OKLAHOMA CITY	D1 M2 M8
30	ASSOCIATED MILK PRODUCERS, INC.	TULSA	B1 D1 D6
41--OREGON			
25	FARMERS COOPERATIVE CREAMERY	MCMINNVILLE	B1 D1 D4 S24
41	LARSEN'S CREAMERY	OREGON CITY	B1 M13 M15 M18
80	TILLAMOOK COUNTY CREAMERY ASSN.	TILLAMOOK	B1 D1 D6 D8 D9 M2 M3 W1 W3
42--PENNSYLVANIA			
535	BEATRICE CHEESE, INC.	WHITEHALL	C1 C6 C10 C17 M2 M3 M8 S3 W1 W2 W3
189	BEAVER MEADOW CREAMERY, INC.	DUBOIS	B1
84	BORDEN CO.	WELLSBORO	M1
440	CENTRAL PA MILK MARKETING COOP.	REEDSVILLE	M1
573	DIETRICH'S MILK PRODUCTS, INC.	MIDDLEBURY CENTER	D1 D4 M1 M2 M7 M8 M9
242	DIETRICH'S MILK PRODUCTS, INC.	READING	B1 D1 D2 D4 D11 M1 M8
569	FARMERS CHEESE, INC.	NEW WILMINGTON	C17 C18 M2 M3 W1
406	*HOLLY MILK COOPERATIVE	CARLISLE	B1 B2 D1 D4 D6 M1 M2 M8 M9 M13 M14
458	LEPRINO FOODS CO., INC.	SO. WAVERLY	C17 C38 M3 S1 S3 S4 S18 S25 S27 S28 S29 S31 S40 S41 W1 W2 W3

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DAIRY PLANTS SURVEYED AND  
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
42-PENNSYLVANIA (CONT.) -----			
221	MAYFAIR CREAMERY	SOMERSET	B1 D1 M8 M14
46-SOUTH DAKOTA -----			
206	ASSOCIATED MILK PRODUCERS, INC.	FREEMAN	D1 M1 M2
256	ASSOCIATED MILK PRODUCERS, INC.	GREGORY	M1
208	ASSOCIATED MILK PRODUCERS, INC.	LAKE PRESTON	M1
229	BIG STONE CHEESE FACTORY	BIG STONE CITY	C17 C18 C20 C34 C44 M1 M2 M3
155	BLACK HILLS MILK PRODUCTS	RAPID CITY	M1 M2 M8 M9
230	DIMOCK DAIRY PRODUCTS	DIMOCK	C3 M3
231	ETHAN DAIRY PRODUCTS	ETHAN	C3 C7 C44 M3
232	EUREKA CHEESE FACTORY	EUREKA	M1
233	HOVEN DAIRY	HOVEN	C20 C21 C34 M2 M3 W15
156	LAND O'LAKES	SIOUX FALLS	M1
111	LAND O'LAKES INC.	VOLGA	C3 C17 M1 M2 M3
240	MAROLF DAKOTA FARMS CHEESE, INC.	STURGIS	C1 C2 C3 C7 C38 M1 M2
237	MID AMERICA DAIRYMEN, INC.	POLLOCK	C6 M1 M2 M3
212	ROSLYN CREAMERY COMPANY	ROSLYN	M1
119	TRIPP CREAMERY	TRIPP	C3 M1 M3
234	VALLEY QUEEN CHEESE CO.	MILBANK	C1 C2 C3 C5 C6 C7 C44 C45 M1 M2 M3 M8 M9
238	VEBLEN CHEESE FACTORY	VEBLEN	C1 C3 C7 M3
47-TENNESSEE -----			
145	CUMBERLAND CREAMERY	ANTIOCH	B1 B3
318	DAIRYMEN, INC.	GREENVILLE	C1 C17 M3
133	DAIRYMEN, INC.	LEWISBURG	B1 D1 M1 M2 M8
326	PET INC.	GREENVILLE	M11
48-TEXAS -----			
925	AMERICANA FOODS	DALLAS	F8
1010	*ASSOCIATED MILK PRODUCERS, INC.	EL PASO	B1 D1 D4 D6 M2 M8 M9

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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
48--TEXAS (CONT.)			
905	ASSOCIATED MILK PRODUCERS, INC.	MUENSTER	C3 D1 M3 W2 W3
105	ASSOCIATED MILK PRODUCERS, INC.	STEPHENVILLE	C1 C2 C7 M1 M2 M3 W2 W3
908	ASSOCIATED MILK PRODUCERS, INC.	SULPHUR SPRINGS	B1 D1 D6 M2 M8 M10
943	*ASSOCIATED MILK PRODUCERS, INC.	WINNSBORO	B1 B2 D1 M2 M8
49--UTAH			
51	CHAPPELL CHEESE COMPANY	LOA	C3 C7 C17 M3
29	DELTA VALLEY FARMS	DELTA	C1 C2 C7 C17 M3
61	GOSSNER FOODS, INC.	LOGAN	B1 C1 C4 C6 C7 M2 M3
62	GOSSNER FOODS, INC.	LOGAN	M1
4	MORTENSEN FOOD PRODUCTS	NORTH SALT LAKE	B1
59	NELSON RICKS CREAMERY CO.	ALTAMONT	C3 C7 M3
57	WESTERN DAIRYMEN COOPERATIVE, INC.	BEAVER	C1 C3 M3
3	WESTERN DAIRYMEN COOPERATIVE, INC.	SMITHFIELD	B1 C3 C4 C7 M2 M3
50--VERMONT			
39	AGRI MARK	TROY	C1 C2 M3 W1 W2
19	CABOT FARMERS COOP.	CABOT	B1 C1 C12 M3 M4 S16
15	GRAFTON VILLAGE CHEESE CO., INC.	GRAFTON	C1
24	INTERNATIONAL CHEESE CO.	HINESBURG	C1 C14 C17 C18 C41 M2 M3 M4
40	KRAFT, INC.	MIDDLEBURY	C4 C31 M3 W2
41	LUCILLE FARM PRODUCTS, INC.	SWANTON	C17 C18 M3 W2
60	ST ALBANS COOP. CREAMERY	ST. ALBANS	B1 D1 D6 M1 M2 M8
25	VERMONT WHEY CO.	FAIRFAX	W2 W3 W5 W6 W7 W8 W9 W10 W11 W12 W13 W14 W15 W16 W17 W20
26	WYETH NUTRITONALS, INC.	MILTON	S15

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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
51-VIRGINIA -----			
9410	VALLEY MILK PRODUCTS	STRASBURG	B1 D1 M2 M8 M14
53-WASHINGTON -----			
190	BEATRICE CHEESE	SUMNER	C17 C18 C41 M2 W1 W3
77	COMMERCIAL CREAMERY	SPOKANE	B1
3	*DARIGOLD INC.	LYNDEN	D1 D6 M2
11	DARIGOLD, INC.	CHEHALIS	D1 D4 M2 W3
48	DARIGOLD, INC.	ISSAQUAH	B1
9	DARIGOLD, INC.	SUNNYSIDE	D1 M2
72	OLYMPIA CHEESE CO.	OLYMPIA	C3 C7 C17 C18 C48 M1 M2
55-WISCONSIN -----			
363	A-G COOP CREAMERY	ARCADIA	C1 C3 M1 M3 W2 W3 W7 W16 W17
358	ALCAM CREAMERY CO.	RICHLAND CENTER	B1
863	ALTO DAIRY / BLACK CREEK DIVISION	BLACK CREEK	C1 C2 C5 C30 M1 M3 W1 W2
112	ALTO DAIRY COOP	WAUPUN	C3 C5 C6 C7 C17 M1 M2 M3 W2 W3
2108	ARPIN DAIRY	ARPIN	C17 C18 M1 M2 M3 W2 W15 W16
1949	ASSOCIATED MILK PRODUCERS, INC.	ABBOTTSFORD	C1 C2 M3 W2
2	ASSOCIATED MILK PRODUCERS, INC.	APPLETON	C17 C18 D1 M1 M2 M7 M8
951	ASSOCIATED MILK PRODUCERS, INC.	ARENA	C2 C3 C7 C38 M1 M3
226	ASSOCIATED MILK PRODUCERS, INC.	BLAIR	C3 M1
43	ASSOCIATED MILK PRODUCERS, INC.	COON VALLEY	M1
1074	ASSOCIATED MILK PRODUCERS, INC.	HILLSBORO	C6 M1 M3 W2 W15 W16 W20
301	ASSOCIATED MILK PRODUCERS, INC.	JIM FALLS	C3 D1 M1 M3
152	ASSOCIATED MILK PRODUCERS, INC.	MADISON	C3 M3 W1 W2
88	ASSOCIATED MILK PRODUCERS, INC.	PRAIRIE DU CHIEN	M1
1	ASSOCIATED MILK PRODUCERS, INC.	TURTLE LAKE	D1 M1 M2 M8 M9
910	AURICCHIO CHEESE, INC.	DENMARK	C18 M3

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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
55--WISCONSIN (CONT.)			
1639	AURICCHIO CHEESE, INC.	PULASKI	C20 C21 C42 M2 M3
1156	AVONMORE CHEESE INC., BUTTER DIVISION	MONROE	B1 B6 M2 M3 M13 M14 M18
1039	AVONMORE CHEESE INC., CHEESE DIVISION	MONROE	C17 C18 M1 M2 M3 W1
428	BAKER CHEESE FACTORY, INC.	ST. CLOUD	M1 M2 M3
123	BEATREME FOODS CO.	BELOIT	M1 M2
777	BEATREME FOODS CO.	VESPER	S7
210	BEATREME FOODS, INC.	JACKSON	D3 D6 D8 D9
145	BEATRICE CHEESE, INC.	DORCHESTER	M1
501	BEATRICE CHEESE, INC.	MARSHFIELD	C1 C2 C3 C7 C17 D1 M1 M2 M3 W1 W2 W3
155	BEATRICE CHEESE, INC.	SEYMOUR	C1 C2 C4 C7 M1 M2 M3 W1 W2
10	BEATRICE FOODS CO.	MENOMONIE	B1 D1 D3 D4 D6 D8 M1 M2 S6 S7 S21
140	BEECHWOOD CHEESE	ADELL	C2 C5 C6 C7 M3
1855	BLUE MOON CHEESE CO., INC.	THORP	C16 C36 M1 M2 M3
669	BRANCH CHEESE CO.	BRANCH	C17 M2 M3
2008	BRANDLI CHEESE CO.	MAUSTON	C1 C5 C6 C7 M3
298	BURNETT DAIRY COOP. ASSN.	GRANTSBURG	C1 C2 C7 C17 C18 C42 M1 M2 M3 W1 W2 W15 W16
1700	CADY CHEESE, INC.	WILSON	C1 C2 C7 M3
740	CARNATION CO.	OCONOMOWOC	M1 S7 S13
1710	CARR VALLEY CHEESE FACTORY	LAVALLE	C1 M3
257	CASSEL GARDENS FARMERS COOP.	MARATHON	C3 M3
671	CEDAR GROVE CHEESE FACTORY	PLAIN	C2 C3 C6 C7 M3
704	CEDAR VALLEY CHEESE	BEGIUM	M1 M2 M3
160	CHALET CHEESE COOP.	MONROE	C1 C4 C5 C8 M3
1109	CHASEBURG COOP CREAMERY	CHASEBURG	C1 C3 M1 M3
1440	CHERRY GROVE CHEESE	EDGAR	C1 C2 C7 C44 M3
559	CHURNY COMPANY, INC.	MERRILL	C10 C44
1477	CLOVER BELT CHEESE FACTORY	EDGAR	C2 C6 C7 M3
451	CLOVERLEAF CHEESE, INC.	STANLEY	C1 C2 C7 M3
648	CRYSTAL LAKE CHEESE FACTORY	COMSTOCK	C2 C3 C5 C6 C7 C8 C20 C37 C46 M3
289	DAIRY MAID COOPERATIVE	AUGUSTA	C3 M1 M3 W1
8822	DMV RIDGEVIEW	LACROSSE	W5

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55--WISCONSIN (CONT.)			
252	DMV RIDGEVIEW	WHITEHALL	C17 M1 M2
1349	DUPONT CHEESE FACTORY	MARION	C1 C2 C7 M3
1955	EAU GALLE CHEESE FACTORY	DURAND	C20 C21 M1 M2 M3 W1
493	EDELWEISS CHEESE CO., INC.	MARSHFIELD	C1 C2 C3 C7 M3
356	ELLSWORTH COOPERATIVE CREAMERY	ELLSWORTH	B1 C3 M1 M3
1514	ELMDALE CHEESE FACTORY/MID AM DAIRYMEN	GREENWOOD	M1 M2
353	F & A DAIRY PRODUCTS	DRESSER	C17 C18 M1 M2 M3 W1 W2 W3
101	FARMERS CREAMERY CO.	BANGOR	M1
1355	FENNIMORE BRANCH CHEESE CORP.	FENNIMORE	C1 C2 C7 M3
778	FOREMOST WHEY PRODUCTS	PLOVER	W2 W3 W6 W7 W8 W9 W10 W11 W12 W13 W14 W15 W16 W17 W22
2201	FRIGO CHEESE CORP.	LENA	C14 C15 C17 C18 C20 C21 M1 M2 M3
1401	FRIGO DIVISION OF MORGAN	OCONTO FALLS	C1 C6 C7 C18 C20 C21 C45 M1 M2 M3 W1 W2 W16 W21
1575	GAD CHEESE FACTORY	MEDFORD	C1 C3 M3
204	GALLOWAY WEST	NEW LONDON	C4 M2 M3 W1 W15
3	GALLOWAY WEST CO.	FOND DU LAC	C11 D1 D4 D9 M1 M2 M10 S37 W3
375	GEHLS GUERNSEY FARMS	GERMANTOWN	M1 M2
1853	GOLDEN GUERNSEY DAIRY	CHILTON	C17 C18 M2 M3 M8
7	GOLDEN GUERNSEY DAIRY COOP	SPARTA	D1 D4 M1 M2 M7 M8 M9
184	GOLDEN GUERNSEY DAIRY COOP.	WAUKESHA	M1 M2 M7
653	GRAF CREAMERY, INC.	ZACHOW	B1 B2 B6 M2 M3 M13 M14 M15 M16 M18 M19
151	GRAND MEADOW CHEESE	STRATFORD	C1 C2 C3 M2 M3
267	GRANDE CHEESE CO.	BROWNSVILLE	M1 M3 W1 W2 W3 W5 W6
93	GRANDE CHEESE CO.	DARLINGTON	M1
213	GRANDE CHEESE COMPANY	RUBICON	C17 C18 C20 C21 M1 M3
270	GRANDE CHEESE COMPANY	WYOCENA	M1 M3
304	GRASSLAND DAIRY PRODUCTS, INC.	GREENWOOD	B1 B2 B6 M2 M3 M8 M13 M14 M16 M18 M19 S12 W2



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<hr/>			
55-WISCONSIN (CONT.)			
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991	GRUBER CHEESE, INC.	SPRING GREEN	C1 C2 C7 M3
86	H & H HAULERS	LADYSMITH	M1
676	HICKS CHEESE CO.	SHULLSBURG	C1 C3 C38 M3
706	HILLSIDE DAIRY	STANLEY	C1 C2 C3 M1 M3
326	HUSTLER'S COOP. CREAMERY	HUSTLER	M1
2175	KNAPP CREAMERY, INC.	KNAPP	C1 C2 C7 M3
1325	KRAFT FOODS, INC.	ANTIGO	C20 M1 M3
642	KROHN DAIRY PRODUCTS	LUXEMBURG	C1 C17 C18 M1 M2 M3 W15
291	LAKE--TO--LAKE DAIRY COOP.	DENMARK	C1 C2 C7 M1 M2 M3 W1 W2
398	LAKE--TO--LAKE DAIRY COOP.	KIEL	C1 C2 C5 C6 C7 C44 C47 M1 M3 W1 W2 W3
635	LAKESIDE CHEESE FACTORY	KIEL	C1 C2 M3 W1
1866	LAND O LAKES, INC.	GREENWOOD	C1 C2 C3 C7 M1 M3 W1 W2
376	LEVEL VALLEY DAIRY	WEST BEND	B1 B2 B3 B5
292	LOV-IT CREAMERY, INC.	GREEN BAY	B1 B6 M2 M3 M13 M15 M18 S12
1522	LYNN DAIRY	GRANTON	C1 C2 C7 C13 M2 M3
307	MADISON DAIRY PRODUCE CO.	MADISON	B1 B2 B6 M13 M15
1551	MAPLE GROVE CHEESE FACTORY	MILLADORE	C1 C2 C7 M3
1012	MAPLE ISLAND	MEDFORD	D2 D11 S15 S33
696	MAYER DAIRY, INC.	NEILLSVILLE	C1 C2 M3
1457	MEISTER CHEESE CO.	MUSCODA	C1 C2 C5 C6 C7 C20 C21 M3
176	MID AMERICA DAIRYMEN, INC.	BLANCHARDSVILLE	M1
1241	MID AMERICA DAIRYMEN, INC.	CASHTON	M1
524	MID AMERICA DAIRYMEN, INC.	JUDA	M1 M2 M3 W1
300	MID--AMERICA DAIRYMEN, INC.	BLOOMER	C17 C18 M1 M2 M3 W1 W2
2048	MID--AMERICA DAIRYMEN, INC.	BOSCOBEL	C1 C2 C7 C20 C21 M1 M3
1554	MILL CREEK CHEESE	ARENA	C5 C6 M3
436	MINDORO COOP. CREAMERY ASSN.	MINDORO	C1 C2 C7 M3
1648	MITCHELL CHEESE	PLYMOUTH	C17 C20 C21 M2 M3
17	MORNING GLORY FARMS/ AMPI	GREEN BAY	C38 M3 W2
1950	MORNING GLORY FARMS/AMPI	MARSHFIELD	C1 M1 M2 M3
197	MORNING GLORY FARMS/AMPI	WITTENBERG	M1 M2 M8 M9 M14 M19

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
55-WISCONSIN (CONT.)			
1433	MULLINS CHEESE	RIPLINGER	M1
1854	MULLINS CHEESE, INC.	MOSINEE	C1 C2 C3 M2 M3 W2
1499	NASONVILLE DAIRY COOP.	MARSHFIELD	C1 C2 C3 C7 C41 M3
132	NATIONAL FARMERS ORGANIZATION	BENOIT	M1
842	NATIONAL FARMERS ORGANIZATION	CURTISS	M1
214	NATIONAL FARMERS ORGANIZATION	LANCASTER	M1
773	NATIONAL FARMERS ORGANIZATION	NEENAH	M1
794	NATIONAL FARMERS ORGANIZATION	SAUK CITY	M1
803	NATIONAL FARMERS ORGANIZATION	SOUTH WAYNE	M1
2094	NEWBURG CORNER COOP. CHEESE	BANGOR	C1 C7 M3
1525	NORTH HENDREN COOP. DAIRY	WILLARD	C1 C2 C7 M3 W1
19	NORTHLAND FOODS	OWEN	D3 S6 S7
110	OLD WISCONSIN CHEESE	PLATTEVILLE	C4 M1 M3
153	PARK CHEESE COMPANY, INC.	BROWNSVILLE	M1 M2 M3
1539	PLEASANT VIEW CHEESE FACTORY, INC.	APPLETON	C1 C2 M1 M2 M3
1271	PLEASANT VIEW COOP. DAIRY	MEDFORD	C2 C7 M1 M2 M3
2050	POTTS BLUE STAR CHEESE FACTORY	DENMARK	C1 C2 C7 M1 M2 M3
1784	RABER FOODS, INC.	THORP	C3 C4 M1 M2 M3
1061	ROSEWOOD DAIRY, INC.	ALGOMA	M1
1785	S & R CHEESE CORP.	PLYMOUTH	C17 C18 C20 C21 M2 M3
201	S&R-ELLISVILLE DAIRY CORPORATION	LUXEMBURG	C1 C2 C7 C17 M1 M2 M3
343	SAFEWAY STORES, INC.	DURAND	D2
730	SCHMITZ BEAR VALLEY CHEESE FACTORY	HILL POINT	C1 M3
279	SCHNEIDER CHEESE	WALDO	M1 M2 M3
249	SCHOOL GROVE CHEESE FACTORY	BRILLION	C1 C38 M3
636	SILVER & LEWIS CHEESE CO.	MONTICELLO	C5 C6 M2
475	STELLA CHEESE DIVISION	REEDSBURG	C17 C18 M1 M2 M3
1608	SUMMIT CHEESE INC.	WILSON	C1 C2 C3 C7 M1 M3
1130	SWISS VALLEY FARMS	SOLDIERS GROVE	C3 M3
630	THIRY DAEMS CHEESE FACTORY	LUXEMBURG	M1 M2 M3
341	TOLIBIA CHEESE, INC.	FOND DU LAC	C16 C18 C20 C21 C36 M2 M3 W1 W2
1434	TONET FARMERS COOP.	LUXEMBURG	C1 C2 C7 M3
1508	TWIN TOWN CHEESE FACTORY, INC.	ALMENA	C3 C17 C18 C20 C21 C22 C34 C42 C45 M1 M2 M3 W1 W2 W3

DAIRY PLANTS SURVEYED AND  
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
55--WISCONSIN (CONT.)			
1606	WELCOME DAIRY	COLBY	C2 C3 C7 M3
372	WESTBY COOP. CREAMERY	WESTBY	B1 C1 C13 M1 M3 M7 M13
1410	WEYAUWEGA MILK PRODUCTS	WEYAUWEGA	C1 C3 C7 C41 C46 M1 M3
901	WEYAUWEGA STAR DAIRY	WEYAUWEGA	M1 M2 M3
905	WHITE CLOVER DAIRY, INC.	KAUKAUNA	C30 C31 M1 M2
85	WISCONSIN CHEESE GROUP	MONROE	M3
240	WISCONSIN DAIRIES	ALMA CENTER	C17 M1 M2 M3 W2
399	WISCONSIN DAIRIES COOP.	BARRON	C1 C2 C3 C5 C7 M1 M3
45	WISCONSIN DAIRIES COOP.	CLAYTON	C20 C21 C22 M1 M2 M3 W2 W16 W21
294	WISCONSIN DAIRIES COOP.	COCHRANE	C2 C3 M1 M3 W1 W2 W15 W16 W21
1092	WISCONSIN DAIRIES COOP.	CONRATH	C6 M3 W2
820	WISCONSIN DAIRIES COOP.	LANCASTER	C1 C2 C6 C7 M3 W1 W2 W15 W16
360	*WISCONSIN DAIRIES COOP.	REEDSBURG	B1 B2 D1 D6 D9 M1 M2 M3 M7 M8 M13 M14 M16
107	WISCONSIN DAIRIES COOP.	RICHLAND CENTER	C3 M3 W1 W2 W3 W19
361	WISCONSIN DAIRIES COOP.	SAUK CITY	D1 M1 M2 M7 M8
256	WISCONSIN DAIRIES COOPERATIVE	MILAN	C17 C18 M1 M2 M3 W2
1887	WISCONSIN DAIRY STATE CHEESE CO.	RUDOLPH	C1 C2 C3 M1 M3 W15
90	WISCONSIN HILL & VALLEY CHEESE	CASHTON	C1 C2 C3 C7 M3
1631	WISKERCHEN CHEESE	AUBURNDALE	C1 C41 M1 M3
309	ZANDERS CREAMERY	CROSS PLAINS	B1 B2 M15
56--WYOMING			
11	WESTERN DAIRYMEN COOPERATIVE, INC.	THAYNE	B1 C17 C18 M2

\*USDA RESIDENT GRADING SERVICE PROVIDED.





**SECTION II:**

**LISTING OF PLANTS WHICH HAVE PROCESSING OR  
PACKAGING OPERATIONS THAT MEET USDA  
REQUIREMENTS FOR FACILITIES AND SANITATION**



Codes shown below denote processing or packaging operations that meet USDA requirements for facilities and sanitation. Approval is limited to the designated kind of operation. Approval does not constitute eligibility for grading of finished products unless the bulk dairy products or dairy ingredients for packaging or processing are made by a USDA approved plant. (See Section I for codes indicating which products are eligible for USDA grading.)

If official inspection or grading service will be required on a "P" code product, contact the USDA National Field Director before the product is manufactured. Arrangements are needed for assurance that dairy ingredients were made by a USDA approved plant.

\* Plants approved for codes marked with a single asterisk are subscribing to the USDA Salmonella surveillance program, which monitors plant control by quarterly USDA sampling and testing of environmental samples, together with an established system of follow-up in the event of a positive result. This Salmonella surveillance program is limited to the testing of only environmental samples because products manufactured by "P" code plants may be produced with dairy ingredients from unapproved sources. Plant management may request Salmonella analysis of a plant's "P" code production provided that such production is produced under continuous USDA inspection. While this USDA monitoring implies a certain degree of safety, the relatively low level of official testing does not ensure the absence of Salmonella organisms in products manufactured in USDA approved operations.

\*\* Manufactured from vegetable oil. (Margarine made with animal fat ingredients is under the inspection of Meat and Poultry Inspection Operations, Food Safety and Inspection Service, USDA.)

#### Packaging and Processing - P

P1	Packaging of butter in consumer sized packages
P2	Processing and packaging of whipped butter
P3	Packaging of nonfat dry milk
*P4	Packaging of instant nonfat dry milk
*P5	Packaging of dry whole milk
*P6	Packaging of dry infant formula
*P7	Packaging of dry cream substitute
*P8	Packaging of diet food
P9	Processing and packaging of pasteurized process cheese, cheese food, or cheese spread
P10	Packaging of cheese
P11	Packaging of shredded, grated, or crumbled cheese
P12	Shredding, grating, or crumbling of cheese
P13	Processing and packaging of butteroil
*P14	Drying of grated or shredded cheeses
*P15	Packaging of dry dairy blend
*P16	Dry blending and packaging of eggnog
*P17	Blending and packaging of dry food products
*P18	Drying of whey caseinate blend
P19	Processing and packaging of cold-pack cheese, cold-pack cheese food, or cold-pack cheese spread
**P20	Packaging of margarine

- \*P22 Conversion of casein and drying of caseinate
- \*P23 Drying of pasteurized process cheese, cheese food, or cheese spread
- \*P24 Packaging of dry pasteurized process cheese or cheese food
- \*P26 Processing of starch
- P27 Dehydrating and packaging of cottage cheese
- P28 Processing and packaging of liquid infant formula
- \*P29 Processing and drying of whey
- \*P30 Processing and packaging of dry milk protein products



DAIRY PLANTS SURVEYED AND  
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
01--ALABAMA -----			
5602	NATIONAL PACKAGING CO., INC.	DECATUR	P7
3547	SUNNYLAND REFINING CO.	BIRMINGHAM	P1
04--ARIZONA -----			
15	UNITED DAIRYMEN OF ARIZONA	TEMPE	P1
05--ARKANSAS -----			
1225	OSCEOLA FOODS, INC.	OSCEOLA	P1
06--CALIFORNIA -----			
112	ADVANCED BLENDING CORP.	MODESTO	P3 P15 P17
219	CALIFORNIA COOPERATIVE CREAMERY	HUGHSON	P1
649	CALIFORNIA COOPERATIVE CREAMERY	PETALUMA	P1 P10
2988	CONSOLIDATED DAIRY PRODUCTS, INC.	LOS ANGELES	P1
6	*DAIRYMAN'S COOP. CREAMERY ASSN.	TULARE	P1
31	DANISH CREAMERY ASSN.	FRESNO	P1
3500	GARDENIA CHEESE	SOUTHGATE	P11
3493	GILT EDGE CREAMERY	SAN FRANCISCO	P1
229	MASSON CHEESE CORP.	VERNON	P14
114	PACIFIC CHEESE	HAYWARD	P10
117	WYNN FOODS	EXETER	P1
391	WYNN FOODS	EXETER	P9
13--GEORGIA -----			
310	THERMO PAC, INC.	STONE MOUNTAIN	P9 P19
16--IDAHO -----			
16	DARIGOLD, INC.	CALDWELL	P10
18	EE-DA-HOW SPECIALTIES	JEROME	P23

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DAIRY PLANTS SURVEYED AND  
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
17--ILLINOIS -----			
650	CARNATION CO.	JACKSONVILLE	P7
56	DANISH MAID BUTTER CO.	CHICAGO	P2
267	DEAN FOODS CO.	PECATONICA	P7 P17
135	DEAN FOODS CO.	ROCKFORD	P7
582	NAUVOO CHEESE COMPANY	NAUVOO	P10
511	TATE CHEESE CO., INC.	VALLEY CITY	P9
18--INDIANA -----			
61	DAIRY FARM PRODUCTS GOSHEN MILK DIV.	GOSHEN	P1 P2
19--IOWA -----			
105	*ASSOCIATED MILK PRODUCERS, INC.	MASON CITY	P4
96	ASSOCIATED MILK PRODUCERS, INC.	SIBLEY	P3 P4
305	BEATRICE CHEESE	FREDERICKSBURG	P12 P29
23	CARNATION COMPANY	WAVERLY	P4 P7 P8
324	SWISS VALLEY FARMS	ST. OLAF	P10
20--KANSAS -----			
428	SEKAN CHEESE COMPANY	GIRARD	P9
24--MARYLAND -----			
19	*MARYLAND-VIRGINIA MILK PRODUCERS ASSN.	LAUREL	P1
26--MICHIGAN -----			
765	BUTTERBALL FARMS	GRAND RAPIDS	P1 P2
17	DEAN FOODS CO.	WAYLAND	P17
303	KALAMAZOO CREAMERY CO.	KALAMAZOO	P1
608	MICHIGAN MILK PRODUCERS ASSN.	CONSTANTINE	P1
611	ROSS LABORATORIES	STURGIS	P6 P28
783	WIN SCHULER'S FOODS/DIV. OF J. CAMPBELL	MARSHALL	P9 P19
258	WYETH LABORATORIES	MASON	P28

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DAIRY PLANTS SURVEYED AND  
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
27--MINNESOTA -----			
160	ALL AMERICAN FOODS	MANKATO	P3 P4 P5 P8 P15 P17
161	ALL AMERICAN FOODS	MANKATO	P3 P4 P5 P8 P15 P17
31	*ASSOCIATED MILK PRODUCERS, INC.	NEW ULM	P2
46	BONGARDS CREAMERIES	NORWOOD	P9
148	MAPLE ISLAND, INC.	WANAMINGO	P3 P4 P5 P6 P8 P15 P17 P24
484	MID-AMERICA DAIRYMEN, INC.	WINTHROP	P1 P13
339	NICOLLET FOOD PRODUCTS	NICOLLET	P15 P17 P18 P29
111	NORTHERN MILK PRODUCTS	FOSSTON	P17
636	PACE DAIRY FOODS CO.	ROCHESTER	P9 P10
653	SANDOZ NUTRITION	MINNEAPOLIS	P8 P16 P17 P23 P24 P26
562	SPRING VALLEY CHEESE	SPRING VALLEY	P10 P11 P12
671	WASECA FOODS	WASECA	P3 P4 P15 P17
128	WISCONSIN DAIRIES COOP.	PRESTON	P5 P15 P17
28--MISSISSIPPI -----			
59	MARATHON CHEESE CORP.	BOONEVILLE	P10
29--MISSOURI -----			
950	BERKSHIRE FOODS, INC.	INDEPENDENCE	P1
235	GOLDEN VALLEY FOODS	CLINTON,	P9
481	JIANAS BROTHERS PACKAGING COMPANY	KANSAS CITY	P7 P17
337	KRAFT FOODS	SPRINGFIELD	P9
576	SAFEWAY COMPANY	CARTHAGE	P10
597	SCHREIBER FOODS, INC.	CARTHAGE	P9 P19
144	SCHREIBER FOODS, INC.	CLINTON	P10
596	SCHREIBER FOODS, INC.	MONETT	P9
30--MONTANA -----			
1378	BROSTEN'S CHEESE	BIG FORK	P10

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DAIRY PLANTS SURVEYED AND  
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
31--NEBRASKA -----			
67	MID-AMERICA DAIRYMEN, INC.	NORFOLK	P1
212	*WEST POINT DAIRY PRODUCTS, INC.	WEST POINT	P1
34--NEW JERSEY -----			
7068	NORTHFIELD CHEESE CO.	NORTHVALE	P9
36--NEW YORK -----			
284	EMPIRE CHEESE, INC.	CUBA	P10 P11
344	MC CADAM CHEESE CO., INC.	HEUVELTON	P10
5056	O-AT-KA MILK PRODUCTS COOP., INC.	BATAVIA	P1 P9
3080	ONTARIO FOOD PRODUCTS	ALBION	P27
7383	SORRENTO CHEESE COMPANY, INC.	CHEEKTOWAGA	P11
39--OHIO -----			
109	BEATREME FOOD INGREDIENTS, INC.	COVINGTON	P7 P15 P18 P29 P30
211	BIERY CHEESE CO.	LOUISVILLE	P9 P10 P19
36	CLOVERLAND DAIRY, INC.	FLUSHING	P2
24	DIEHL, INC.	DEFIANCE	P7 P23 P24
214	GREAT LAKES CHEESE CO., INC.	NEWBURY	P10
35	*LAND O'LAKES, INC.	KENT	P1
7	NABISCO BRANDS, INC.	SEVILLE	P17
76	NU-TEK FOODS, INC.	WAPAKONETA	P9
155	RICH BAKER	GALENA	P7 P17
413	UNION CHEESE COMPANY	SUGARCREEK	P9 P11 P12
40--OKLAHOMA -----			
607	MID AMERICA DAIRYMEN, INC.	OKLAHOMA CITY	P1 P2
41--OREGON -----			
41	LARSEN'S CREAMERY	OREGON CITY	P1
40	OREGON FREEZE DRY FOODS	ALBANY	P27

\*USDA RESIDENT GRADING SERVICE PROVIDED.



DAIRY PLANTS SURVEYED AND  
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
41--OREGON (CONT.)			
80	TILLAMOOK COUNTY CREAMERY ASSN.	TILLAMOOK	P1
42--PENNSYLVANIA			
535	BEATRICE CHEESE, INC.	WHITEHALL	P11
189	BEAVER MEADOW CREAMERY, INC.	DUBOIS	P1
100	BONGRAIN CHEESE	NEW HOLLAND	P10
229	DAIRY SALES CORPORATION	COATESVILLE	P1
526	DAIRYLAND SALES CO., INC.	PITTSBURGH	P9 P10
242	DIETRICH'S MILK PRODUCTS, INC.	READING	P14 P17 P23
406	*HOLLY MILK COOPERATIVE	CARLISLE	P1
190	KELLERS CREAMERY	HARLEYSVILLE	P1
534	LAUBSCHER CHEESE CO., INC.	MERCER	P10 P12
221	MAYFAIR CREAMERY	SOMERSET	P1 P2 P13
46--SOUTH DAKOTA			
229	BIG STONE CHEESE FACTORY	BIG STONE CITY	P10
241	MAROLF DAKATO FARMS CHEESE, INC.	STURGIS	P10
255	NEW ZEALAND MILK PRODUCTS, INC.	SIOUX FALLS	P15 P18 P22 P30
47--TENNESSEE			
145	CUMBERLAND CREAMERY	ANTIOCH	P1 P13
322	TENNESSEE VALLEY CHEESE	MORRISON	P11 P12
48--TEXAS			
1010	*ASSOCIATED MILK PRODUCERS, INC.	EL PASO	P1
908	ASSOCIATED MILK PRODUCERS, INC.	SULPHUR SPRINGS	P1
1806	MID-AMERICA DAIRYMEN, INC.	SCHULENBERG	P9
49--UTAH			
29	DELTA VALLEY FARMS	DELTA	P10
61	GOSSNER FOODS, INC.	LOGAN	P10

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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
49-UTAH (CONT.)			
4	MORTENSEN FOOD PRODUCTS	NORTH SALT LAKE	P1
63	MOUNTAIN FARMS, INC.	LOGAN	P10
60	NELSON RICKS CREAMERY CO.	SALT LAKE CITY	P10
44	SCHREIBER FOODS, INC.	LOGAN	P9
3	WESTERN DAIRYMEN COOPERATIVE, INC.	SMITHFIELD	P1 P10
50-VERMONT			
19	CABOT FARMERS COOP.	CABOT	P1
15	GRAFTON VILLAGE CHEESE CO., INC.	GRAFTON	P10
41	LUCILLE FARM PRODUCTS, INC.	SWANTON	P11 P12
53-WASHINGTON			
190	BEATRICE CHEESE	SUMNER	P11 P12
77	COMMERCIAL CREAMERY	SPOKANE	P1
48	DARIGOLD, INC.	ISSAQUAH	P1
72	OLYMPIA CHEESE CO.	OLYMPIA	P10 P11 P12
55-WISCONSIN			
814	A STURM & SONS, INC.	MANAWA	P4
827409	ARMOUR DAIRY PRODUCTS CO.	MONROE	P10
425	ASSOCIATED MILK PRODUCERS, INC.	PORTAGE	P9 P10 P11 P12
777	BEATREME FOODS CO.	VESPER	P7 P17
210	BEATREME FOODS, INC.	JACKSON	P6 P7 P8 P15 P17 P18 P23 P24 P30
740	CARNATION CO.	OCONOMOWOC	P17
8822	DMV RIDGEVIEW	LACROSSE	P3 P15 P17
2201	FRIGO CHEESE CORP.	LENA	P10 P11
498	FROMAGERIES BEL, INC.	HILBERT	P9 P10 P19
204	GALLOWAY WEST	NEW LONDON	P10
3	GALLOWAY WEST CO.	FOND DU LAC	P17
653	GRAF CREAMERY, INC.	ZACHOW	P2
304	GRASSLAND DAIRY PRODUCTS, INC.	GREENWOOD	P2 P20
6-437	GREAT LAKES CHEESE	PLYMOUTH	P10
8-0119	GREEN BAY CHEESE	GREEN BAY	P10 P11
271	HERNKE CHEESE CO.	HILBERT	P9 P19

DAIRY PLANTS SURVEYED AND  
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
55-WISCONSIN (CONT.)			
826	KAUKAUNA CHEESE, WI. LTD. PARTNERSHIP	KAUKAUNA	P9 P19
398	LAKE-TO-LAKE DAIRY COOP.	KIEL	P10
57	LAND O'LAKES, INC.	SPENCER	P9 P10 P23 P24
82865	LEMKE CHEESE CO., INC.	WAUSAU	P10
376	LEVEL VALLEY DAIRY	WEST BEND	P13
292	LOV-IT CREAMERY, INC.	GREEN BAY	P1
1012	MAPLE ISLAND	MEDFORD	P4 P5 P6 P8 P17
2919	MARATHON CHEESE	MEDFORD	P10
58	MARATHON CHEESE CORP	MARATHON	P10
245	MASTER GALLERY FOODS, INC.	PLYMOUTH	P10 P11
707	MERKT CHEESE CO.	BRISTOL	P19
343	SAFEWAY STORES, INC.	DURAND	P4 P7
69	SAFEWAY STORES, INC.	LA CROSSE	P9 P10
162	SARGENTO CHEESE CO.	ELKHART LAKE	P9 P10 P11 P12
248	SARGENTO CHEESE CO.	FOND DU LAC	P9 P11 P12
491	SARGENTO CHEESE CO.	PLYMOUTH	P9 P10 P11 P12
443	SCHREIBER FOODS, INC.	GREEN BAY	P9 P10
821	SCHREIBER FOODS, INC.	WISCONSIN RAPIDS	P9
1006	SPRING VALLEY CHEESE	BLANCHARDVILLE	P11 P14
217	SPRING VALLEY CHEESE	CHILI	P14
272	THIEL MILK PRODUCTS	HILBERT	P9
341	TOLIBIA CHEESE, INC.	FOND DU LAC	P10 P11
8-2287	TOLIBIA CHEESE, INC.	OOSTBURG	P11 P14
1606	WELCOME DAIRY	COLBY	P9 P10
360	*WISCONSIN DAIRIES COOP.	REEDSBURG	P2
361	WISCONSIN DAIRIES COOP.	SAUK CITY	P3 P15
74	WOHLT CHEESE CORP.	FREMONT	P9
1008	WOHLT CHEESE CORP.	WEYAUWEGA	P9
309	ZANDERS CREAMERY	CROSS PLAINS	P2 P20

\*USDA RESIDENT GRADING SERVICE PROVIDED.





## DAIRY GRADING BRANCH

### WASHINGTON STAFF

F. Tracy Schonrock, Chief, Dairy Grading Branch . . . . . 202-720-3171  
Lynn G. Boerger, National Program Coordinator, All Products,  
Grade Labels, Resident Programs, Program Accounting . . . . . 202-720-3171  
Thomas B. Williams, National Program Coordinator, Plant Inspections,  
Equipment and Facility Reviews . . . . . 202-720-9386  
Noreen K. Peterson, Equipment and Facility Review Specialist . . . . . 202-720-1671  
  
Fax No. . . . . 202-720-4844

USDA/AMS/Dairy Division  
Dairy Grading Branch  
Rm 2750-S  
P.O. Box 96456  
Washington D.C. 20090-6456

### NATIONAL FIELD OFFICE

Names, address and telephone number of personnel who may be contacted for inspection, grading, and laboratory services are listed below:

LeRoy C. Iverson, National Field Director . . . . . 708-790-6920  
Kenneth R. Vorgert, Assistant National Field Director . . . . . 708-790-6920  
Lisa Keehner, National Training Coordinator . . . . . 708-790-6920  
  
Fax No. . . . . 708-790-6948

Dairy Grading Branch, Dairy Division  
Agricultural Marketing Service, USDA  
Building A, Suite 370  
800 Roosevelt Rd.  
Glen Ellyn, IL 60137

## DAIRY STANDARDIZATION BRANCH

Duane R. Spomer, Chief, Dairy Standardization Branch . . . . . 202-720-7473  
Diane D. Lewis, Agricultural Marketing Specialist . . . . . 202-720-9385  
Roland S. Golden, Agricultural Marketing Specialist . . . . . 202-720-9383  
Michael I. Hankin, Agricultural Marketing Specialist . . . . . 202-720-7473  
Robert E. Aschebrock, Program Review and Evaluation Specialist . . . . . 202-720-7473  
  
Fax No. . . . . 202-720-4844

## LABORATORY SERVICE

Within AMS, the Science Division bears the responsibility for performing or coordinating the performance of laboratory analyses. AMS laboratory testing service for dairy and related products is available, upon request, to any plant, industry, or private organization that wants its products analyzed.

Samples may be sent directly without prearrangement, but should be accompanied by a request listing the tests desired and the name and address of the firm or person to be billed for the service. Upon request, results will be telephoned collect as soon as analyses are completed. The request should specify the telephone number and person to contact.

To request laboratory services and a schedule of the fees associated with product testing, contact:

Dr. Fred H. Pepper, Laboratory Director  
Western Commodities Support Laboratory  
Science Division  
Agricultural Marketing Service, USDA  
3570 North Avondale  
Chicago, IL 60618  
(312) 353-6525









United States Department of Agriculture  
Agricultural Marketing Service  
Dairy Division, Room 2750-South  
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